





## **HAAS**

TM3P Vertical
Machining Centre
with HAAS Control
Year 2015

**Stock No 29478** 

Table Size	368 x 1467mm
Travels X/Y/Z	1016/508/406mm
Maximum workpiece weight	454Kg
Maximum cutting feedrate	10.2m/minute
Rapid feedrates	10.2m/minute
Min – max height under spindle:	102 - 508mm
Spindle motor power	5.6kW
Spindle speed	6000rpm
Maximum tool diameter	89mm
Maximum tool weight	5.4Kg
Tool change capacity	10 Stations
Tool change time (chip to chip)	6.5 Seconds
Tool Size	BT40
Options/Additional Equipment	
Current Software Version M18.23A	
Compensation tables	
Intuitive Programming Systems	
Rigid Tapping	
Machine Dimensions L $x$ W $x$ H	3470 x 2457 x 2616mm
Approximate weight	2800Kg
Spindle Hours	3970

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Descriptions and dimensions are given in good faith however these are not guaranteed and prospective purchasers are advised to check any vital information themselves. GM Machinery Ltd will not be held responsible for any mis-description.

In accordance with Health & Safety at Work Act 1974 this machine must be fitted with guards and it is condition of sale that the purchaser accepts full responsibility to ensure that suitable guards are fitted in order to comply in full with this act.

